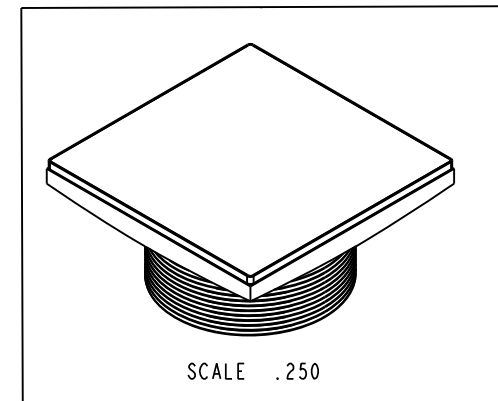
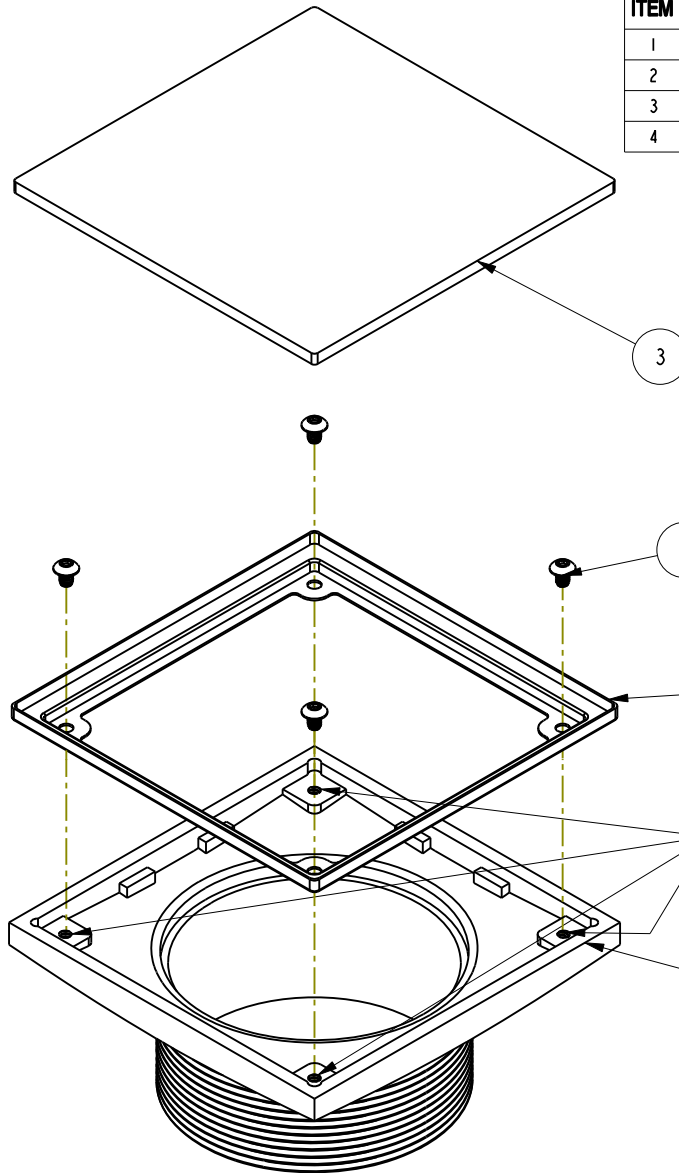




TORQUE REQUIRED TO TIGHTEN THE SCREWS 24-26 LB-IN

### BILL OF MATERIAL (CURRENT LEVEL)

| ITEM | PT/ASSY | DESCRIPTION                                               | TYPE | QTY. |
|------|---------|-----------------------------------------------------------|------|------|
| 1    | 50969   | 6" SQUARE DRAIN THROAT                                    | PART | 1    |
| 2    | 50956   | 6" SQUARE DRAIN FLANGE                                    | PART | 1    |
| 3    | 50955   | PROTECTIVE COVER 6"                                       | PART | 1    |
| 4    | 92498   | SCRW, 10-24 X 1/4" BUTTON HEAD SOCKET SS (MMC# 92949A238) | PART | 4    |



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**BRASSTECH**  
INCORPORATED  
2001 E. CARNEGIE AVE.  
SANTA ANA, CA 92705  
(949) 417-5207

6" THROAT WITH 4" IPS OUTLET

ASSY. NO. 277-02

SCALE .375

REF. -

SHEET 1 OF 2

|     |          |          |
|-----|----------|----------|
| B   | EN-2228  | 07/26/12 |
| A   | EN-2144  | 04/18/12 |
| -   | EN-1714  | 03/06/12 |
| REV | REV DESC | DATE     |